***TB 9-4920-358-24**

DEPARTMENT OF THE ARMY TECHNICAL BULLETIN

CALIBRATION PROCEDURE FOR TRANSPONDER SET, TEST SET AN/APM-378

Headquarters, Department of the Army, Washington, DC

28 May 2008

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REPORTING OF ERRORS AND RECOMMENDING IMPROVEMENTS

You can improve this manual. If you find any mistakes or if you know of a way to improve these procedures, please let us know. Mail your letter or DA Form 2028 (Recommended Changes to Publications and Blank Forms) directly to: Commander, U.S. Army Aviation and Missile Command, ATTN: AMSAM-MMC-MA-NP, Redstone Arsenal, AL 35898-5000. A reply will be furnished to you. You may also send in your comments electronically to our E-mail address: 2028@redstone.army.mil or by fax 256-842-6546/DSN 788-6546. For the World Wide Web use: https://amcom2028.redstone.army.mil. Instructions for sending an electronic 2028 can be found at the back of this manual.

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^{*}This bulletin supersedes TB 9-4920-358-35, dated 27 February 2006, including all changes.

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SECTION I

IDENTIFICATION AND DESCRIPTION

1. Test Instrument Identification. This bulletin provides instructions for the calibration of Transponder Set, Test Set, AN/APM-378. TM 11-4920-296-14&P was used as the prime data source in compiling these instructions. The equipment being calibrated will be referred to as the TI (test instrument) throughout this bulletin.

a. Model Variations. None.

b. Time and Technique. The time required for this calibration is approximately 4 hours, using the microwave technique.

2. Forms, Records, and Reports

a. Forms, records, and reports required for calibration personnel at all levels are prescribed by TB 750-25.

b. Adjustments to be reported are designated (R) at the end of the sentence in which they appear. When adjustments are in tables, the (R) follows the designated adjustment. Report only those adjustments made and designated with (R).

3. Calibration Description. TI parameters and performance specifications which pertain to this calibration are listed in table 1.

	Table 1. Calibration Description
Test instrument	Performance specifications
parameters	<u>+(percent of reading plus digits)</u>
Receiver	Sensitivity: -6 dBm <u>+</u> 1 dB
	Bandwidth: 7.0 <u>+</u> 1 MHz (-3 dB points)
	Frequency: 1090 MHz ±0.5 MHz
	Interrogation rate: 257 ±5 Hz
Transmitter	Power: -6 dBm <u>+</u> 1 dB
	Frequency: 1030 <u>+</u> 0.2 MHz
	Pulse width: 0.7 to 0.9 µs
	Pulse spacing: MODE
	$1 3 \pm 0.2 \mu s$
	$2 5 \pm 0.2 mu$ s
	$3/A = \pm 0.2 \mu s$
	C $21 \pm 0.2 \mu s$
	Test $6.5 \pm 0.2 \ \mu s$

Table 1. Calibration Description

Table 1. Calibration Description - Continued				
Test instrument	Performance specifications			
parameters	<u>+(percent of reading plus digits)</u>			
MODE 4	Pretrigger amplitude: ≥ 1.5 V; pulse width: 1.0 to 2.0 µs			
	Interrogation video amplitude:			
	(TTL level) Low ≤ 0.3 V, High ≥ 2.4 V;			
	Pulse width: 0.3 to 0.7 µs			
Receiver reference code, emergency	Proper ACCEPT/REJECT operation			
and I/P				
Power supply	TP1 to chassis ground: 0.0 ±50 mV dc			
	TP2 to TP1: +12.0 ±0.5 V dc			
	TP3 to TP1: +5.0 ±0.25 V dc			

SECTION II **EQUIPMENT REQUIREMENTS**

4. Equipment Required. Table 2 identifies the specific equipment to be used in this This equipment is issued with Secondary Transfer Calibration calibration procedure. Standards Set AN/GSM-286; AN/GSM-287; or AN/GSM-705. Alternate items may be used by the calibrating activity. The items selected must be verified to perform satisfactorily prior to use and must bear evidence of current calibration. The equipment must meet or exceed the minimum use specifications listed in table 2. The accuracies listed in table 2 provide a four-to-one ratio between the standard and TI. Where the four-to-one ratio cannot be met, the actual accuracy of the equipment selected is shown in parenthesis.

5. Accessories Required. The accessories required for this calibration are common usage accessories, issued as indicated in 4 above, and are not listed in this calibration procedure. The following peculiar accessory is also required for this calibration: Circulator, P/N 7916840 (5985-01-217-0286).

Table 2. Minimum Specifications of Equipment Required				
	Minimum use	Manufacturer and model		
Common name	specifications	(part number)		
MULTIMETER	Range: 0 to 12 V dc	Fluke, Model 8840A/AF05		
	Accuracy: ±1%	(AN/GSM-64D)		
PEAK POWER METER	Range: 0 to -10 dBm	Wavetek, Model 8502A (8502A)		
	Accuracy: ±0.25 dBm	w/power detector, Wavetek, Model		
		16934 (16934)		
RADAR TEST SET	Input:	(AN/UPM-155)		
	Frequency: 1030 ± 0.05 MHz			
	Power level: 0 to -10 dBm			
	Received pulse range: 0 to 3907 ms			
	Accuracy: ±3%			
	Output:			
	Frequency: 1080 to 1100 MHz			
	Accuracy: $\pm 0.01\%$			
	Pulse source, range: 0 to 1 µs			
	Power level: 0 to -10 dBm			
	Oscilloscope:			
	Timebase: $0.1 \ \mu s$ to $4 \ ms \pm 0.01\%$			
	Amplitude: 0 to 5 V dc $\pm 3\%$			

Table 2 Minimum Specifications of Equipment Required

SECTION III CALIBRATION PROCESS

6. Preliminary Instructions

a. The instructions outlined in paragraphs 6 and 7 are preparatory to the calibration process. Personnel should become familiar with the entire bulletin before beginning the calibration.

b. Items of equipment used in this procedure are referenced within the text by common name as listed in table 2.

c. Unless otherwise specified, verify the result of each test and, whenever the test requirement is not met, take corrective action before continuing with the calibration. Adjustments required to calibrate the TI are included in this procedure. Additional maintenance information is contained in the manufacturer's manual for this TI.

d. When indications specified in paragraphs 8 through 17 are not within tolerance, perform the power supply check prior to making adjustments. After adjustments are made, repeat paragraphs 8 through 17. Do not perform power supply checks if all other parameters are within tolerance.

e. Unless otherwise specified, all control and control settings refer to the TI.

7. Equipment Setup

WARNING

HIGH VOLTAGE is used or exposed during the performance of this calibration. DEATH ON CONTACT may result if personnel fail to observe safety precautions. REDUCE OUTPUT(S) to minimum after each step within the performance check where applicable.

NOTE

Do not operate TI with ANTENNA unloaded. When required, use a 50 Ω termination; do not use a feedthrough.

- a. Remove front panel and chassis assembly from case.
- **b**. Set TI switches as listed in (1) through (4) below.
 - (1) **MODE** switch to **2**.
 - (2) **REFERENCE CODE** switches to 7700.
 - (3) **FUNCTION** switch to **SYSTEM**.
 - (4) SYSTEM TYPE switch to SINGLE CHANNEL.

c. Connect 115 V ac or 28 V dc power source to TI and set appropriate **POWER** switch to **ON**.

d. Allow 30 second warm-up, then set TEST switch to ON. REJECT lamp will light.

- e. Set FUNCTION switch to LAMP TEST position. All front panel lamps will light.
- f. Set FUNCTION switch to SELF TEST position.

g. Rotate **MODE** switch throughout all positions. **ACCEPT** lamp will light for each mode checked.

h. Set MODE switch to any position and set TEST switch to MOM. ACCEPT lamp will light.

i. Set FUNCTION switch to SYSTEM. REJECT lamp will light.

NOTE

Only settings listed are necessary for the measurement. Other settings do not affect the measurement.

- j. Set TI MODE switch to 2 and TEST switch to ON.
- **k.** Connect equipment as shown in figure 1.

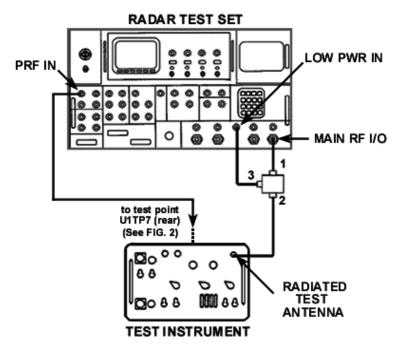


Figure 1. Receiver sensitivity – equipment setup.

I. Initialize radar test set by selecting **FUNCTION** and **ENTER**. Set radar test set **INTERROGATOR** menus as listed below:

- (1) Menu 3 M2 to 7700, RANGE DELAY to 0 µs, SIF2 to OFF.
- (2) Menu 14 PRF to 257 PPS, 0 TRIG to INTERNAL.
- (3) Menu 16 SOURCE to LOW POWER, RF to 0.

m. Select radar test set Menu 16, POWER, and ENTER to perform measurement sequence. When power reading is displayed, press up or down arrow to stop measurement. TI ACCEPT lamp will be lit.

8. Receiver Sensitivity

a. Performance Check

(1) Note radar test set **PRF** indication on **Menu 16** (lower left hand corner of display screen). PRF reading will be between 252 and 262 PPS.

(2) Adjust radar test set **Menu 16** RF output to obtain an **ACCEPT/REJECT** threshold indication on TI (switch over point from **ACCEPT/REJECT**). Record radar test set output dBm readings.

NOTE

At Menu 14 on radar test set, 0 TRIGGER may have to be cycled from internal to external to obtain an ACCEPT light.

(3) Remove cable from TI **RADIATED TEST ANTENNA** connector (fig. 1) and connect end of cable to peak power meter sensor.

(4) On radar test set **Menu 11**, set **CW** to **ON** and measure and record power output at end of cable while cycling RF output between power settings noted in (2) above for threshold point. Average result should be -6 dBm \pm 1 dB, if not perform **b** below.

(5) Set radar test set **Menu 11**, **CW** to **OFF**. Disconnect cable from peak power sensor and reconnect to the TI **RADIATED TEST ANTENNA** connector (fig. 1).

b. Adjustments

CAUTION

Use care to prevent the RF module from dropping out of TI when positioning and adjusting TI.

(1) Set TI **POWER** switch to **OFF** and remove the housing from the RF MODULE (fig. 2) as listed in (a) through (c) below.

(a) Disconnect the three RF cables from side of RF MODULE (fig. 2).

(b) Release the two hold-downs at opposite corners of module and gently lift RF MODULE (fig. 2) A1 from its connector.

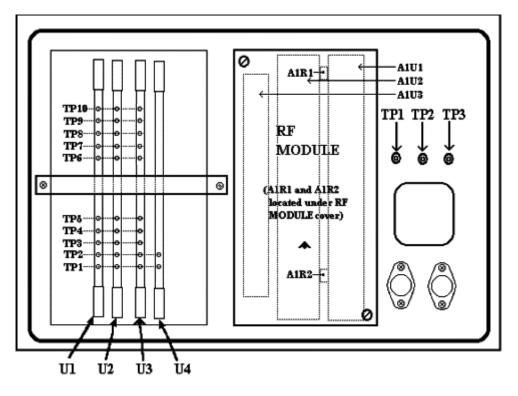


Figure 2. Test instrument - rear view.

(c) Replace RF MODULE (fig. 2) into its chassis assembly and reconnect the three RF cables.

(2) Set TI **POWER** switch to **ON**.

(3) Connect end of cable which was connected to TI **RADIATED TEST ANTENNA** connector (fig. 1) to peak power meter sensor.

(4) On radar test set **Menu 11**, set **CW** to **ON** and adjust RF power to obtain a reading of -6 dBm on peak power meter.

(5) Set radar test set **Menu 11**, **CW** to **OFF**. Disconnect cable from peak power sensor and reconnect to the TI **RADIATED TEST ANTENNA** connector (fig. 1).

(6) Adjust A1R1 (fig. 2) until **ACCEPT/REJECT** indicator just changes from **REJECT** to **ACCEPT** (R).

9. Receiver Frequency and Bandwidth

a. Performance Check

(1) Set TI SYSTEM TYPE switch to LOBING.

(2) On radar test set, select **Menu 16** and increase RF output 3 dB from threshold point noted in **8 a** (4) above. Select **POWER** and **ENTER** to perform a power measurement sequence, then press up or down arrow keys to stop the measurement.

(3) On radar test set, select **Menu 10** and increase radar test set main output frequency until TI **REJECT** lamp comes on. Decrease frequency until TI **ACCEPT** lamp just lights. Record frequency.

(4) Decrease radar test set main output frequency until TI **REJECT** lamp comes on, then increase frequency until **TI ACCEPT** lamp just lights. Record frequency.

(5) Subtract lower frequency recorded in (4) above from upper frequency recorded in (4) above. Bandwidth will be between 6 and 8 MHz.

(6) Compute center frequency by adding the frequencies recorded in (4) and (5) above and dividing by 2. Center frequency will be between 1089.5 and 1090.5 MHz.

b. Adjustments. No adjustments can be made.

10. Receiver Reference Code, Emergency and I/P Function Operation

a. Performance Check

(1) Set TI SYSTEM TYPE switch to SINGLE CHANNEL.

(2) Initialize radar test set by selecting **FUNCTION** and **ENTER**. Set radar test set **INTERROGATOR** menus as listed below:

(a) Menu 3 - M1 through MC REPLY CODES to 7700, RANGE DELAY to 0 $\mu s,$ SIF2 to OFF.

(b) Menu 4 - SIF CODE to 7700, DELAY to 3 $\mu s,$ TRIG SOURCE to EXTERN+.

(c) Menu 14 - PRF to 257 PPS, 0 TRIG to INTERNAL.

(d) Menu 16 - SOURCE to LOW PWR, and RF to - 0.

(3) Select radar test set **Menu 16**, **POWER**, and **ENTER** to perform measurement sequence. Press up or down arrow to stop measurement.

(4) Set TI **REFERENCE CODE** pushbuttons and radar test set **REPLIES SIF CODE** in turn to settings listed in table 3, and observe the correct **ACCEPT** or **REJECT** indications as listed.

Table 3. Receiver Reference Code					
	Radar test set				
	M2 REPLIES				
Test instrument	SIF REPLY	REJECT or			
REFERENCE	CODE	ACCEPT			
CODE	(menu 3)	conditions			
7700	1111	REJECT			
1111	1111	ACCEPT			
1111	2222	REJECT			
2222	2222	ACCEPT			
2222	3333	REJECT			
3333	3333	ACCEPT			
4444	3333	REJECT			
4444	4444	ACCEPT			

Table 3. Receiver Reference Code

Test instrument REFERENCE CODE	Radar test set M2 REPLIES SIF REPLY CODE	REJECT or ACCEPT conditions				
	(menu 3)					
5555	4444	REJECT				
5555	5555	ACCEPT				
6666	5555	REJECT				
6666	6666	ACCEPT				
7777	6666	REJECT				
7777	7777	ACCEPT				

|--|

(5) Set TI and radar test set switches to settings listed in table 4, and observe the correct ACCEPT or REJECT indications as listed.

Table 4. Emergency and I/P Function						
T€	Test instrument Radar test set REJE					
			REPLY	or		
FUNCTION	MODE	REFERENCE	SIGNAL	ACCEPT		
		CODE	(menu 3)	condition		
$\mathrm{EMER}^{1,2}$	1	7700	VAR EMG	ACCEPT		
EMER	2	7700	VAR EMG	ACCEPT		
EMER	3/A	7700	VAR EMG	ACCEPT		
EMER	С	7700	VAR EMG	REJECT		
EMER	С	7700	SIF	ACCEPT		
EMER	3/A	7700	SIF	REJECT		
EMER	2	7700	SIF	REJECT		
EMER	1	7700	SIF	REJECT		
I/P^3	2	7777	ID of POS	ACCEPT		
I/P	3/A	7777	ID of POS	ACCEPT		
I/P	С	7777	ID of POS	ACCEPT		
I/P	С	7777	SIF	ACCEPT		
I/P	3/A	7777	SIF	REJECT		
I/P	2	7777	SIF	REJECT		
I/P	1	7777	SIF	REJECT		

Table	4. 1	Emergency	and	I/P	Function

 1 Set radar test set $Menu\ 3$ - M1 through MC REPLY CODES to 7700.

 2 Perform transmitter output power check if emergency mode 1 step produces a flickering of accept light.

 3 Set radar test set $Menu\ 3$ - M1 through MC REPLY CODES to 7777.

b. Adjustments. No adjustments can be made.

11. Transmitter Power

a. Performance Check

- (1) Set TI switches as listed in (a) through (d) below:
 - (a) **MODE** switch to **2**.
 - (b) **REFERENCE CODE** switches to **7700**.
 - (c) **FUNCTION** switch to **FREQ/POWER**.
 - (d) SYSTEM TYPE switch to SINGLE CHANNEL.
- (2) Connect peak power meter to TI RADIATED TEST ANTENNA connector.

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(3) Measure pulse power output of TI. If measured output power is not between -5 and -7 dBm, perform ${\bf b}$ below.

b. Adjustments. Adjust A1R2 (fig. 2) until power meter indicates -6 dBm. Reinstall RF module cover (R).

12. Transmitter Frequency

a. Performance Check

NOTE

RF module cover must be in place for the following checks.

(1) Connect equipment as shown in figure 3.

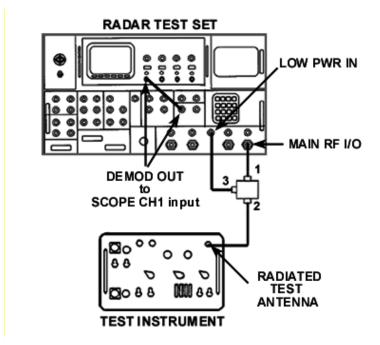


Figure 3. Transmitter frequency/pulse – equipment setup.

- (2) Set TI switches as listed in (a) through (d) below:
 - (a) **MODE** switch to **2**.
 - (b) **REFERENCE CODE** switches to **7700**.
 - (c) **FUNCTION** switch to **SYSTEM**.
 - (d) SYSTEM TYPE switch to SINGLE CHANNEL.

(3) Initialize radar test set by selecting **FUNCTION** and **ENTER**. Set radar test set **INTERROGATOR** menus as listed below:

(a) Menu 3 - M2 to 7700, RANGE DELAY to 0 µs, SIF2 to OFF.

(b) Menu 4 - SIF CODE to 7700, DELAY to 3 $\mu s,$ TRIG SOURCE to EXTERN+.

- (c) Menu 11 MODULATION to OFF.
- (d) Menu 14 PRF to 257 PPS, 0 TRIG to INTERNAL.
- (e) Menu 16 SOURCE to LOW PWR, RF to 0.

(4) On **Menu 16** on radar test set, highlight **FREQUENCY** and press **ENTER** to start frequency measurement. Test may take up to 15-20 minutes.

(5) Radar test set frequency measurement will indicate TI output frequency between 1029.8 and 1030.2 MHz.

b. Adjustments. No adjustments can be made.

13. Transmitter Pulse

a. Performance Check

- (1) Connect equipment as shown in figure 3.
- (2) Set TI switches as listed in (a) through (d) below:
 - (a) **MODE** switch to **2**.
 - (b) **REFERENCE CODE** switches to **7700**.
 - (c) **FUNCTION** switch to **FREQ/POWER**.
 - (d) SYSTEM TYPE switch to SINGLE CHANNEL.

(3) Select radar test set Menu 11, MODULATION to ON. Set TI MODE switch to 1, 2, 3/A, and C, and adjust oscilloscope to observe presence of complete interrogation pulse trains (see fig. 4), making sure that TI ACCEPT lamp is lit in each mode.

(4) Set TI MODE switch to 1.

(5) Set oscilloscope for a convenient display of the first 3 pulses of the interrogation pulse train.

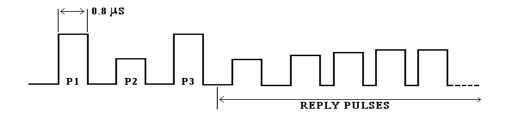


Figure 4. Pulse train (example).

(6) Measure the pulse width of P1 and P3 pulses. Pulse width will be between 0.7 and 0.9 $\mu s.$

(7) Initialize radar test set by selecting **FUNCTION** and **ENTER**. Set radar test set **INTERROGATOR** menus as listed below:

(a) Menu 3 - M2 to 7700, RANGE DELAY to 0 µs, SIF2 to OFF.

(b) Menu 4 - SIF CODE to 7700, DELAY to 3 $\mu s,$ TRIG SOURCE to EXTERN+.

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- (c) Menu 14 PRF to 257 PPS, 0 TRIG to INTERNAL.
- (d) Menu 16 SOURCE to LOW PWR, RF to 0.

(8) Select radar test set **Menu 16**, **POWER**, and **ENTER** to perform power measurement sequence. Press up or down arrow to stop measurement. TI **ACCEPT** lamp should be **ON**.

(9) Hold TI SLS switch in the MOM position, then select Menu 16, SPACING and take reading of pulse spacing. Spacing will be between 1.85 and 2.15 μ s. Release SLS toggle switch from MOM position. Spacing will be between 2.8 and 3.2 μ s.

- (10) Set TI MODE switch to 2. Spacing will be between 4.8 and 5.2 μ s.
- (11) Set TI MODE switch to 3/A. Spacing will be between 7.8 and 8.2 µs.
- (12) Set TI MODE switch to C. Spacing will be between 20.8 and 21.2 μ s.
- (13) Set TI MODE switch to TEST. Spacing will be between 6.3 and 6.7 μ s.
- b. Adjustments. No adjustments can be made.

14. MODE 4 Pretrigger

a. Performance Check

(1) Connect equipment as shown in figure 5.

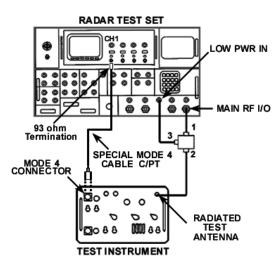


Figure 5. MODE 4 pretrigger – equipment setup.

NOTE

If special MODE 4 cable is not available, refer to table 5 and figure 6 for connection of suitable coaxial test leads.

MODE 4	connector
Signal pin	Ground pin
С	D
<u>c</u>	<u>d</u>
E	\mathbf{F}
J	K
	Signal pin C <u>c</u>

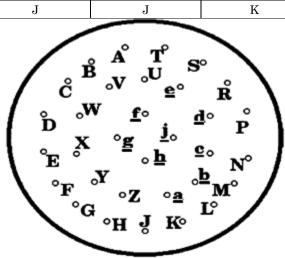


Figure 6. MODE 4 connector pin out.

- (2) Position TI controls as listed in (a) through (d) below.
 - (a) **FUNCTION** switch to **SYSTEM**.
 - (b) SYSTEM TYPE switch to SINGLE CHANNEL.
 - (c) **MODE** switch to 4.
 - (d) **TEST** switch to **ON**.
- (3) Trigger oscilloscope from CH 1 and set time per division to $1 \mu S$.
- (4) Measure amplitude of **MODE 4** pretrigger pulse. Amplitude will be ≥ 1.5 V.

(5) Measure pulse width of MODE 4 pretrigger pulse. Pulse width will be between 1.0 and 2.0 µS.

b. Adjustments. No adjustments can be made.

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15. MODE 4 Interrogation Video

a. Performance Check

(1) Connect equipment as shown in figure 7.

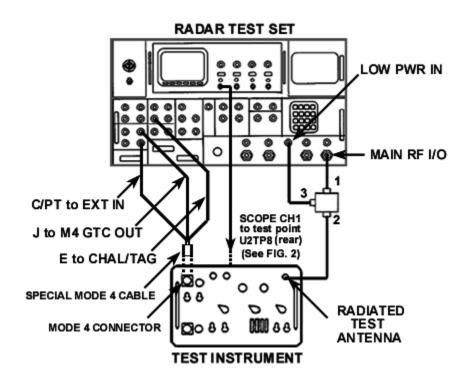


Figure 7. MODE 4 interrogation video - equipment setup.

(2) Initialize radar test set by selecting **FUNCTION** and **ENTER**. Set radar test set **INTERROGATOR** menus as listed below:

(a) Menu 2 - M4: WORD C, S1 through S4 to ON, S5 to OFF.

(b) Menu 3 - REPLY SIGNAL to MODE 4-3, M1 through MC OFF, RANGE

DELAY 1 µS, CHAL SOURCE to INTERNAL, F2 to OFF.

- (c) Menu 4 REPLY SIGNAL to MODE 4-3.
- (d) Menu 16 SOURCE to LOW PWR, RF to 0.

(3) Observe ACCEPT indication on the TI.

(4) Observe pulse train on oscilloscope CH1. There will be 37 pulses with the 5^{th} pulse missing (suppressed).

(5) Measure the first four pulses of the pulse train. The amplitude HIGH level (TTL) must be \geq 2.4V and LOW level (TTL) must be \leq 0.3V. Pulse width must be between 0.3 and 0.7 $\mu s.$

b. Adjustments. No adjustments can be made.

16. MODE 4 System Accept/Reject

a. Performance Check

(1) Connect equipment as shown in figure 7 except move oscilloscope CH1 connection from U2TP8 to U3TP9 (fig. 2) on TI and connect oscilloscope CH2 to radar test set IFF VIDEO OUT FIRST REPLY.

(2) Initialize radar test set by selecting **FUNCTION** and **ENTER**. Set radar test set **INTERROGATOR** menus as listed below:

(a) Menu 2 - M4: WORD C, S1 through S4 to ON, S5 to OFF.

(b) Menu 3 - REPLY SIGNAL to MODE 4-3, M1 through MC OFF, RANGE DELAY 10 $\mu S,$ CHAL SOURCE to INTERNAL, F2 to OFF.

- (c) Menu 4 REPLY SIGNAL to MODE 4-3, 2ND REPLY DELAY to 0 µsec.
 - (d) Menu 16 SOURCE to LOW PWR, RF to 0.
- (3) Observe ACCEPT indication on the TI.

(4) Measure pulse width of GTC gate on CH1. Pulse width will be between 71 and 86 $\mu sec.$

(5) Observe three-pulse reply on oscilloscope CH2. On radar test set Menu 3, increase and decrease RANGE DELAY as necessary to shift CH2 three-pulse reply out of range of the GTC gate pulse on CH1. Observe that TI REJECT lamp goes ON when the three-pulse display on CH2 moves beyond the beginning and end of the CH1 pulse waveform.

b. Adjustments. No adjustments can be made.

17. MODE 4 SLS Pulse

NOTE

If special MODE 4 cable is not available, refer to table 5 and figure 7 for connection of suitable coaxial test leads.

a. Performance Check

(1) Connect equipment as shown in figure 8.

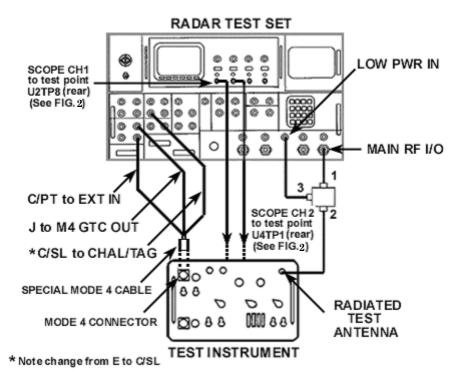


Figure 8. MODE 4 SLS pulse setup.

(2) Initialize radar test set by selecting **FUNCTION** and **ENTER**. Set radar test set **INTERROGATOR** menus as listed below:

(a) Menu 2 - M4: WORD C, S1 through S4 to ON, and S5 to OFF.

(b) Menu 3 - REPLY SIGNAL to MODE 4-3, M1 through MC OFF, RANGE

DELAY 1 µs, CHAL SOURCE to INTERNAL, F2 OFF.

- (c) Menu 4 REPLY SIGNAL to MODE 4-3.
- (d) Menu 16 SOURCE to LOW PWR and RF to 0 dB.
- (3) Observe ACCEPT indication on the TI.

(4) Set oscilloscope to view pulses on CH1 and CH2 inputs. Reduce oscilloscope TIME/DIV controls and adjust to display single pulses on CH1 and CH2 inputs.

(5) Measure pulse width of pulse on CH1. Pulse width will be between 0.3 and $0.6 \mu s$.

(6) Position base lines of CH1 and CH2 on top of each other. CH1 pulse will fit inside CH2 pulse when both channels are coincident.

b. Adjustments. No adjustments can be made.

18. Power Supply

a. Performance Check

NOTE

Do not perform power supply check if all other parameters are within tolerance.

(1) Connect multimeter - (negative) lead to TI TP1 (fig. 2) and + (positive) lead to chassis. Multimeter indication will be between -50 and +50 mV.

(2) Move multimeter + (positive) lead to TI TP3 (fig. 2). Multimeter indication will be between 4.75 and 5.25 Vdc.

(3) Move multimeter + (positive) lead to TI TP2 (fig. 2). Multimeter indication will be between 11.5 and 12.5 Vdc.

b. Adjustments. No adjustments can be made.

19. Final Procedure

a. Deenergize and disconnect all equipment and reinstall protective covers on TI.

b. Annotate and affix DA label/form in accordance with TB 750-25.

APPENDIX A RADAR TEST SET MENUS

2	CHL	LLEN	GE	s		
М1:	OFF	м	[4:	OFF	NC	RM
MS:	ON	8	n:	ON		
M8/A:	OFF	8	2:	ON		
MC:	OFF	5	3:	ON		
P1 :	ON	S	4:	ON		
P2:	OFF		5:	OFF		
P3:	ON	N	101	de re	PEAT:	4
PRF	0	RF	- 6	0	AUX	- 60

3		18T R	EPLY	
REP	LY SIG	NAL:		SIF
мі	: 0011	ON	F2:	ON
M2:	2222	ON	SIF2:	ALT
M3/A:	3333	ON	VAR EMG:	NOM
MC:	6620	ON	M4 JAM:	0
RAN	GE DE	LAY:	1024 µS	
CHA	LSOU	RCE:	UUT	
PRF	0	RF	- 60	AUX - 60

4		2ND RI	SPLY		
	REPLY S	IGNAL:		SIF	
	SIF	CODE:		7777	
	1	DELAY:	30.	00 µS	
		F2:		ON	
	TRIG SC	URCE:	IN	TERN	
	NOIS	E PRF:	500	0 PPS	
Р	RF 0	RF	- 60	AUX	- 60

5	TIMING	G, VIDE	O LEVE	ls	
M	4 PRETE P3		L: 5 7: 376	μs μs	
сна	LLENGE	VIDEC): 2.2	v	
157	REPLY	VIDEC); 2.2	v	
2NE	REPLY	VIDEC	. 1.2	v	
	MIXED	VIDEC): 8.2	v	
PRF	0	RF	- 60	AUX	- 60

6	VARI	ABLE	PULSE	S	
	: ON 1.00 7: 350.0			ОN 1.00 µS 400.0 µS	
	OR CH	VPI/V ALLEN ST REP	GE: N	10 10 10	
PRF	0	RF	- 60	AUX	- 60

7 MIXED VIDEO						
OUTPU	T PW:			NORMAL		
VA	R PW:			0.50 µS		
CHAL	A TAG:		OFF			
	ISLS:	o	FF			
18T I	EPLY:	02	4	DEMOD:	ON	
IND I	EPLY:	01	1	RESET:	OFF	
PRF	0	RF	- 60	AUX	- 60	

8	SIGNAL GATING					
GA'	GATING:					
EX	FERNAL	PASS				
INT	GATE	\$56				
	# IN	HIBITED:	45			
ROU	ND REL	1.0				
PRF	0	RF -6	O AUX	- 60		

9	ACTIVE GATING					
AZM	UTH SO	URCE:		ACP INT		
A1	T. RAT	R:		1.0 5		
READO	READOUT WIDTH:			60 µ 8		
READO	UT DEL	AY:		875 µ S		
AZ GA	TE STA	RT:		45*		
AZ GA	AZ GATE WIDTH:			7.0		
PRF	0	RF	- 60	AUX	- 60	

10	10 RF & BANDWIDTH					
	MAIN F	REQ:	1090 MH	Z	ON	
1080	MHZ	CW:			OFF	
60	MHZ: C	FF F	POWER:	- XX	DBM	
BAC	К - Т О - В.	ACK				
ST	ROBE FR	EQ:	XXXXX.3	cox	MHZ	
	VS	WR:	+ XX.3	C		
PRF	0	RF	- 60	AUX	- 60	

11	MAIN	MODULATI	ON	
MODU	LATION:	OFF		
	ISLS:	OFF	CW:	OFF
CHA	LLENGE:	ON		
18	T REPLY:	OFF		
2N	D REPLY:	OFF		
GT	C SHORT:	OFF		
GTO	LONG:	OFF		
PRF	0	RF - 60	AUX	- 60

12 AUX MOD	ULATION		
MODULATION:	OFF		
ISLS:	OFF	CW:	OFF
CHALLENGE:	ON		
IST REPLY:	OFF		
2ND REPLY:	OFF		
GTC SHORT:	OFF		
GTC LONG:	OFF		
PRF 0	RF -60	AUX	- 60

18	RES	ET SIGNA	L
RE	SET P	ULSE 1:	ON
RE	SET P	ULSE 1:	ON
RE	SET PU	ULSE 3:	ON
PU	LSE 1	DELAY:	2000 µ.S
PRF	0	RF - 64	D AUX -60

14	PRF / PRI				
	PRF:	30	0 PPS		
	PRI:	31	133 µS		
0	TRIGGER:	E	KTERN	\L +	
ĸľ	T / KIR SELEC		KIR		
	SOURC	E:	INT		
	KIR TRIGGE	R:	EXT		
PRF	0 R	F	- 60	AUX	- 60

16	SL	PPRESSIO	N
SUPP	RESSIO	N GATE:	ON
SUPP	RESSIC	N WIDTH:	25 µS
PRF	0	RF - 60	AUX ~ 60

16 GENERAL MEASUREMENTS					
REMOTE OUTPUT:			ON		
SOURCE:	MAIN	1	TYPE: PULSE		
PULSE #	1	то	PULSE#: 2		
FREQUENCY: XXXX.XXX MHZ					
POWER: +XX.X DBM					
PULSE WIDTH: XXXX.XXX µS					
SPACING: XXXX.XXX µS					
PRF	0	RF -6	0 AUX -1OR		

By Order of the Secretary of the Army:

GEORGE W. CASEY, JR. General, United States Army Chief of Staff

Jospe E. Morins JOYCE E. MORROW Administrative Assistant to the Secretary of the Army

0808804

Distribution:

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To be distributed in accordance with the initial distribution number (IDN) 342045, requirements for calibration procedure TB 9-4920-358-24.

INSTRUCTIONS FOR SUBMITTING AN ELECTRONIC 2028

The following format must be used if submitting an electronic 2028. The subject line must be exactly the same and all fields must be included; however, only the following fields are mandatory: 1, 3, 4, 5, 6, 7, 8, 9, 10, 13, 15, 16, 17, and 27.

From: "Whomever" <u>whomever@redstone.army.mil</u> To: <2028@redstone.army.mil

Subject: DA Form 2028

- 1. From: Joe Smith
- 2. Unit: home
- 3. **Address**: 4300 Park
- 4. City: Hometown
- 5. St: MO
- 6. Zip: 77777
- 7. Date Sent: 19-OCT –93
- 8. **Pub no:** 55-2840-229-23
- 9. Pub Title: TM
- 10. Publication Date: 04-JUL-85
- 11. Change Number: 7
- 12. Submitter Rank: MSG
- 13. Submitter FName: Joe
- 14. Submitter MName: T
- 15. Submitter LName: Smith
- 16. Submitter Phone: 123-123-1234
- 17. **Problem**: 1
- 18. Page: 2
- 19. Paragraph: 3
- 20. Line: 4
- 21. NSN: 5
- 22. Reference: 6
- 23. Figure: 7
- 24. Table: 8
- 25. Item: 9
- 26. Total: 123
- 27. Text

This is the text for the problem below line 27.